#### Work Order ID 57897

Monday, April 19, 2010 3:36:13 PM



Page 1

Item ID:

D412-702-043B

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

**Start Date:** 

4/19/2010

Start Qty: 1.00 Req'd Qty: 1.00

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

**Required Date: 4/26/2010** 

Process Plan: CL

Date: 10/4/20Tooling:

Date:

Run Start

QC: \_\_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID**  Operation Description Set Up/ Run Hours Draw Number

Draw Rev.

Plan

Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

**Draw Nbr** 

**Revision Nbr** 

IIN D412-702

Rev E

DOCUMENT CONTROL

Memo

0.00

0.00

Photocopy bluefile & type labels per PPP D412-702-043B CHG003

10-5-00 5)

QC4-100% Inspect kits for completeness

0.00

5,3/cm/31

110

100

Document Control

Memo

Quality Control

120

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-043B

Location: 59

PPP Rev: C

Dart Aerospace Ltd	D	art	Aer	OSI	pace	Ltd
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W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector									
								,						
Part No	•	DAD #.	Fault Oats		NOD X									
Part NO		PAR #: resolution:												
NCR:				ER NON-CONFORMA										
DATE	STEP	Description of NC		Corrective Action Section		Verification		Approval						
	0,2,	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector						
							•							

# Work Order ID 57897

Monday, April 19, 2010 3:36:13 PM



Page 2

Item ID:

**Revision ID:** 

Item Name:

D412-702-043B

Accept



Setup Start



**Start Date:** 4/19/2010 **Required Date: 4/26/2010**  Start Qty: 1.00 Req'd Qty: 1.00

5-Man Fwd Facing Shoulder Harness, 3 point

Cust Item ID:

**Customer:** 

Reference:

Approvals:

Process Plan:

Date: Tooling: Date: Date: Run Start

Stop

Stop

Sequence ID/

**Work Center ID** 

130

QC

Memo

Operation

Description

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** 

0.00

SPC (Y/N):

Draw Number Draw Rev.

Accept Plan Qty Code

Reject Qty

Reject Number

Stamp/

Insp.

Quality Control

Date:

0.00

plo 5-21

<b>Dart Aerospace Ltd</b>	<b>Dart</b>	<b>Aeros</b>	pace	Ltc
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W/O:			WC	RK ORDER CHANG	ES				<del></del> , ·
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				•					
Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	s No <b>D</b>	QA:	Date: _	
	Reso	olution:	Dispositio	າ:	_ QA: N/C	Closed: _		Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NO	CR)			
DATE STEP		Description of NC		ion B	Veri	fication	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da		ection C	Chief Eng	QC Inspector
								:	

Monday, April 19, 2010 3:36:13 PM

Work Order ID: 57897

Parent Item:

D412-702-043B

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/19/2010

Required Date: 4/26/2010

Comments:

Start Qty: 1.00

Required Qty: 1.00

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

	AN4-10A
_	
_	Bolt

Purchased	No
-----------	----

110

71.0000

Each

4.0000

			Warehouse	Lo	c Oty	Loc Code	
			<b>Location</b>				
			Main Warehouse				
			ST356		71		
			111425		21		
			113422		50		,
AN4-44A	Purchased	No		110	Each	94.0000	2.0000
							10-5-2181
Bolt							3 0 (2)

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	г	٠.	14															

J	В	C	ł	t

Washer

<u>Warehouse</u>	<u>Lo</u>	c Oty	Loc Code	
Location				
Main Warehouse	•			
ST360		94		
104806		94		
	110	Each	0.0000	6.0



Purchased No

.0000

M114576 10-52181

AN960JD416L

Washer

No Purchased

110

483.0000 4.0000

<u>I</u>	_oca	<u>tion</u>	

Warehouse

Main Warehouse ST346

Loc Oty

Each

Loc Code

483 110153

483

Dart	Aer	ospa	ıce	Ltd
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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	PROCEDURE CHANGE By			D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			"							
							_			
Part No:		PAR #:	Fault Cate	egory:	_ <b>NCR:</b> Ye	s No	DQA	۸:	_ Date: _	
Resolution:			Dispositio	QA: N/C Closed: Date:						
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NO	R)				
DATE	STEP	Description of NC	Corrective Action Section B				Verification		Approval	Approval
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da		Section C		Chief Eng	QC Inspector

Monday, April 19, 2010 3:36:13 PM

Work Order ID: 57897

D412-702-043B

Parent Item Name:

Parent Item:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

**Start Date: 4/19/2010** 

**Required Date: 4/26/2010** 

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-4

Purchased

Manufactured

Manufactured

No

No

110

Each

88.0000

12.0000 ,

Cherry Rivet

Warehouse	Loc Oty	Loc Code
<u>Location</u>		
Main Warehouse		
ST311	88	

111359

88 110 Each

13.0000 2.0000

Loc Code

Loc Code

10-5-215/

'D3542-1 Bracket

	Warehouse	<u>Loc</u>	: Oty
	<b>Location</b>		
	Main Warehouse		
	ST245		13
	32606		2
	47140		3
	51309		8
0		110	Each

17.0000

10-5-21

Guide

Warehouse	Loc Qty
<b>Location</b>	
Main Warehouse	
ST245A	17
47141	7
57226	10

Dart Aerospace L	Ltd
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W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Da	te Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	•	PAR #:	Fault Ca	tegory:	NCR: Ye	s No	DQA:	Date:	<u> </u>		
		esolution:									
NCR:				DER NON-CONFORM							
DATE	STEP	Description of NC		ction B	Verification		Approvai	Approval			
	J	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n &	Section C	Chief Eng	QC Inspector		
							:				
								:			

Monday, April 19, 2010 3:36:13 PM

Page 3 /7

Work Order ID: 57897

Warehouse

Parent Item:

D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A

Manufactured

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 4/19/2010

**Required Date: 4/26/2010** 

Start Qty: 1.00

Required Oty: 1.00

D3571-3	,*

Manı	ıfact	urec	l N	1c

110

Each

18.0000

Loc Code

Loc Code

2.0000

10-5-218

Guide

		<b>Location</b>				
		Main Warehouse				
		ST245A		18		
		57227		8		2
		57363		10		
Manufactured	No		110	Each	158.0000 6.0000	
						10-5-215

Loc Qty

D3578-041

Doubler

Warehouse	Loc Qty
<b>Location</b>	
Main Warehouse	
ST244A	158

51640

52071

50 108

Each

15.0000 2.0000

D3610-041

Bracket

Warehouse	Loc Qty	Loc Code
Location		

110

Main Warehouse

ST244A

15 15

# **Dart Aerospace Ltd**

	•									*	
W/O:			WC	RK ORDER CHANG	ES				······································	· · · · · · · · · · · · · · · · · · ·	
DATE STEP		PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
										•	
Part No:		PAR #:									
Resolution:			Disposition: QA			QA: N/C Closed:			Date: _	Date:	
NCR:			WORK ORDE	ER NON-CONFORM	ANCE (	(NCR)			· • • • • • • • • • • • • • • • • • • •		
DATE	STEP	Description of NC	Corrective Action Section B			Ve		ation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C	on C	Chief Eng	QC Inspector	
								:			

Monday, April 19, 2010 3:36:13 PM

Work Order ID: 57897

Parent Item:

D412-702-043B

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 4/19/2010

**Required Date: 4/26/2010** 

Start Oty: 1.00

Required Qty: 1.00

Ð3618-1

Manufactured

No

110

Each

84.0000

Loc Code

2.0000

CAP

Warehouse Location Main Warehouse ST244A

55669

84 84 Each

Loc Qty

Loc Qty

Manufactured No

57662

110

3.00007

Loc Code

Warehouse Location Main Warehouse

ST245

3

D412-702-059

Manufactured No 110

3 Each

1.0000

Grommet

CHUZUOJ

Location

Warehouse

Loc Qty

Loc Code

1.0000

Main Warehouse

FG122

57202

B55670

Dart	<b>Aeros</b>	pace	Ltd
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W/O:			W	ORK ORDER CHANG	ES			A1
DATE	STEP	PRO	CEDURE CH	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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<u></u>								
						† 		
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No <b>DQA</b> :	Date: _	
	R	esolution:	Disposition	on:	QA: N/C CI	osed:	Date: _	<del></del>
NCR:		\	VORK ORD	ER NON-CONFORMA	NCE (NCR	(1)		
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Monday, April 19, 2010 3:36:13 PM

Work Order ID: 57897

Parent Item:

Parent Item Name:

D412-702-043B

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

.D412-702-101B

Manufactured No

110

Loc Oty

2.0000

Each

Each

1

Each

Loc Code

1.0000

Start Date: 4/19/2010

Start Qty: 1.00

Required Date: 4/26/2010

Required Oty: 1.00

Harness Assembly

ssembly	
	Warehouse
	Location
	Main Warehouse
	FG
	57637
	Main Warehouse

D412-702-103B

Manufactured No

use 57567

ST273

Warehouse

Location Main Warehouse ST274

57638

110

110

Loc Qty

1.0000

Loc Code

0.0000

1.0000

1.0000

Harness Assembly

and the second s		
∑D412-702-105B	Manufactured	No

Harness Assembly

Manufactured No

110 0.0000 Each

B58008 10-5-218

Harness Assembly

Dart Aerospace	e Ltd
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Ŵ/O:			WC	ORK ORDER CHANG	ES				<del></del>
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						100			
Part No.		DAR #-	Fault Cata		NCD: Vac	No BO			
1 411 140		PAR #:							
NCR:				ER NON-CONFORMA					
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sign	&   Secti	cation ion C	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Date				

Monday, April 19, 2010 3:36:13 PM

Work Order ID: 57897

D412-702-043B

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

**Start Date: 4/19/2010** 

**Required Date:** 4/26/2010

Start Qty: 1.00

Required Qty: 1.00

D412-702-109B

Manufactured

No

110

Each

0.0000

1.0000

B58007 10-5-218

Harness Assembly

MS21042L4

Purchased

No

110

Each

1,593.000 6.0000

Nut

Warehouse Location	Loc Qt	<u>′</u>	Loc Code		
Main Warehouse					
ST139		2			
111827		2			
Main Warehouse					
ST300	159	)1			
113422	13	32			
114108	9:	i 1			
114416	50	00			-
9063		8			
	110	Each	20,0000	2 0000	

MS24693-S274

Purchased



No

Loc Qty

Loc Code

10-5-21

Location Main Warehouse

Warehouse

108560

20

20

	Dart	Aeros	pace	Ltd
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W/O:			WC	ORK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·							
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	<b>A:</b>	Date:	
	R	esolution:	Dispositio	n:	QA: N/C Cld	sed:		Date:	
NCR:		\	WORK ORD	ER NON-CONFORMAN	NCE (NCR	)			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sign &	Verific Secti		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Date				
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							***************************************		

Monday, April 19, 2010 3:36:13 PM

Work Order ID: 57897

D412-702-043B

Parent Item Name:

5-Man Fwd Facing Shoulder Harness, 3 point

**Start Date: 4/19/2010** 

**Required Date: 4/26/2010** 

Comments:

Parent Item:

IPP rev A 07.05.10 new issue EC

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

No

Start Qty: 1.00 Required Qty: 1.00

MS24694-S56

Purchased

110

Each

Each

Each

131.0000 3.0000

10-5-21

**SCREW** 

Warehouse Location Main Warehouse Loc Qty

Loc Code

MS24694-S58

Purchased No

Purchased

ST289A **/**104407

131 131 110

144,0000 2,0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

104407

144 144

110

123.0000 1.0000

16-2-01

MS24694-S60 \*

Screw

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289A 104407

123 123

Dart	Aero	space	Ltd
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W/O:			WC	RK ORDER CHANG	ES			
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,
	1							
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQA:</b>	_ Date: _	
		esolution:						
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE (NCR			
DATE	STEP	Description of NC	Initial	Corrective Action Section	on B	Verification	Approval	Approval
		Section A	Chief Eng	Action Description  Chief Eng	Date	Section C	Chief Eng	QC Inspector
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				, es				

# REFERENCE ONLY

IIN-D412-702 Page 40 of 42



QTY -041B	Q <sup>2</sup> Y -04 3t)	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
Х		COM PRESENTATION OF THE CO.			D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	Х		š.		D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		×			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			Х		D412-702-0478	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				х	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1.			1	1.	D412-702-059	GROMMET KIT
2		The same and the same shows a second	1		D412-702-101B/	HARNESS ASSEMBLY
1*		a consequence of the strategic dec	1*		D3573-7	ADAPTER
1*			1*		D3579-046	SHOULDER HARNESS
. 1*			1*		K6.2	CLIP
. 4*			4*		MS24693S272	SCREW
4*	₽		4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
		** &	1	<u> </u>	D412-702-103B	HARNESS ASSEMBLY
2 1*		i	1*		D3573-8	ADAPTER
1*			1*	<del></del>	D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			1 4*	ļ	MS24693S272	SCREW
4*	: - :		4*	ļ	AN960JD10LL	WASHER
4*	4,		4*		MS21042L3	NUT
·- 1	!	/	!	1	D412-702-1058	HARNESS ASSEMBLY
1*		i		1*	D3573-1	ADAPTER
1*				1*	D3579-046	SHOULDER HARNESS
1*		:	1	1*	K6.2	CLIP
4*				4*	MS24693S273	SCREW
4*		Total A Count C Promis		4*	AN960JD10LL	WASHER
. 4*	/4		1	4*	MS21042L3	NUT
.1		and the same of th	1		D412-702-1078	HARNESS ASSEMBLY
1*	-7	<b>,</b>		]	D3573-3	ADAPTER
1*	,		·		D3579-046	SHOULDER HARNESS
1*			1		K6.2	CLIP
4*		CHARLETT FREE CONTRACTOR			MS24693S272	SCREW
4*	177		ļ		AN960JD10LL	WASHER
4*	<u> </u>		ļ		MS21042L3	TUN
1	-		ļ	<u> </u>	D412-702-1093	HARNESS ASSEMBLY
1*			<del> </del>		D3573-3	ADAPTER
. 1*	:		·	t	D3579-045	USHOULDER HARMESS
1*			1		K6.2	I CLIP
4*	41	,	<del> </del>		MS24693S272	SCREW
4*	47		<u> </u>	l	AN960JD10LL	WASHER
- 7	C		<u> </u>	<del>†</del>	MS21042L3	NUT

\*DENOTES TO A TO A TO INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

Dart Aero	space	Ltd
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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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										•
D. 4 M										
					NCR: Yes No DQA: Date:					
Resolution:				Disposition: QA: N/C Closed: Date:						
NCR:		,	WORK ORD	ER NON-CONFORMA	ANCE (	NCR)				
DATE	STEP	Description of NC	Corrective Action Section B				Verific	ification	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section C		Chief Eng	QC Inspector
										}
									,	

# REFERENCE ONLY

### DART AEROSPACE LTD.

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QTY -041B	-0433	GITY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1.			D3570-1	BRACKET
1*		14			D3579-047	SHOULDER HARNESS
4*		4.	·		MS24694S50	SCREW
4*		1*			AN960JD10L	WASHER
4*		4"			MS21042L3	NUT
						LIA DUEGO A COERADIX
2		2			D412-702-1138	HARNESS ASSEMBLY
1*					D3570-2	BRACKET
1*		1"			D3579-048	SHOULDER HARNESS
4*					MS24694S50	SCREW
4*		4,			AN960JD10L	WASHER
4*	-	4*			MS21042L3	NUT
1			1		D412-702-115B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
.1*			1*		D3579-046	SHOULDER HARNESS
1*			1*		K6:2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
. 4*			4*		MS21042L3	NUT
1		7-4:44 ti 0:::::::::::::::::::::::::::::::::::	1		D412-702-1173	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*		rymany) mrzen, m. – każ na Lecusor stru sakina	1*		D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD1CLL	WASHER
4*			4*		MS21042L3	NUT
-					505.10.4	DENOUGET
<u>2</u> 7	<u> </u>			1 ,	D3542-1	BRACKET GUIDE
	س مدي <b>و پ</b> نسر مح		44	1 4	D3571-1 / D3571-3 /	GUIDE
2 2					D3572-041	GUIDE ASSEMBLY
.12 .		2	6	2	D3578-041	DOUBLER
2	<u> </u>		<u> </u>	· <u>Z</u>	D3610-041	BRACKET
2					D3618-1 >	CAP
4 /	4			·	AN4-10A	BOLT
2				<u>:</u>	AN4-16.4	BOLT
4		4		·.	AN4-25A	BOLT
2	<del></del>	<b></b> a-,			AN4-44A	BOLT
2	-				MS24693S274	SCREW
3		`		. 1 .	MS24694S56	SCREW
10		7	8		MS24694G58	SCREW
1		1	,	1	MS24694S60	SCREW
26	1	20			AN930JD416	WASHER
4	4				AN960JD416L /	WASHER
12		5			MS21042L4	NUT -
24	12		12 ·	4 .	CR3212-4-4 😘	RIVET

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
									**************************************				
		PAR #:											
				Disposition:									
NCR:			WORK ORD	ER NON-CONFO	PRMANCE	E (NCR)	)						
DATE	STEP	<b>Description of NC</b> Section A	Corrective Action Section Initial Action Description			Sign & Verifica			Approval	Approval			
		Section A	Chief Eng	Chief Eng		Date	Section	n C	Chief Eng	QC Inspector			
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# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

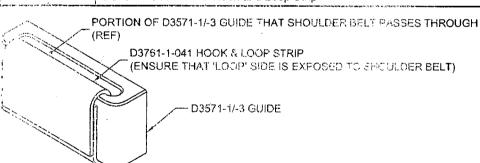
REF. CANADIAN STC: SH04-7 REF. FAA STC: SR01997NY EASA STC: EASA.IM.R.S.00710 REFERENCE ONLY

DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-045A/-0513/-0552A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-045B/-045B/-045B/-045B/-045B/-045A/-045A/-045A/-045A/-045A/-045A/-045A/-045A/-045A/-045A/-045A/-045A/-045B/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003

The DSI9408 kgs provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder beta out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the loop side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	07.4 -213	977 -075	-QTY -017	Part Number	Description
х				DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
	X			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		У		DSI9408-015	4-Man Hook and Loop Strie Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
			×	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
9	5		1	D3761-1-041	Hook and Loop Strip



CANADA

DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BY ANCH
DAO / >-O OH

BY:
D. SHEPMERD (A: 402)

DATE:
LEGG 05
CERT. NO:
SS 14-7
ISSUE NO.
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CHECKE	ED	_h	DRAWING NO.		REV. A				
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APPRO\	/ED	"你"	TITLE .		SCALE				
DE APPI	₹.	(E)	HOOK AND LOOP STRIP		NTS				
DATE 08.03.05			COF YRIGHT © 2008 BY DART A THIS DOCUMENT IS PRIVING WIS NO FIDENTIA, AND IS SUPPLIED OF TO BE USED FOR AIM PURPOSE OR LUPIED AR COMMUNI	ED ON THE EXPRE	SS CONDITION THAT IT IS				

Dart Aeros	pace Ltd
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W/O:			WC	ORK ORDER CHANGE	S			* 1
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	<u> </u>						•	
	<u> </u>							
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	Disposition	QA: N/C CId	Date: _	Date:		
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DATE	OTED.	Description of NC	Description of NC Corrective Action			Verification	Approval	Ammuousal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
1	<del> </del>							· · · · · · · · · · · · · · · · · · ·